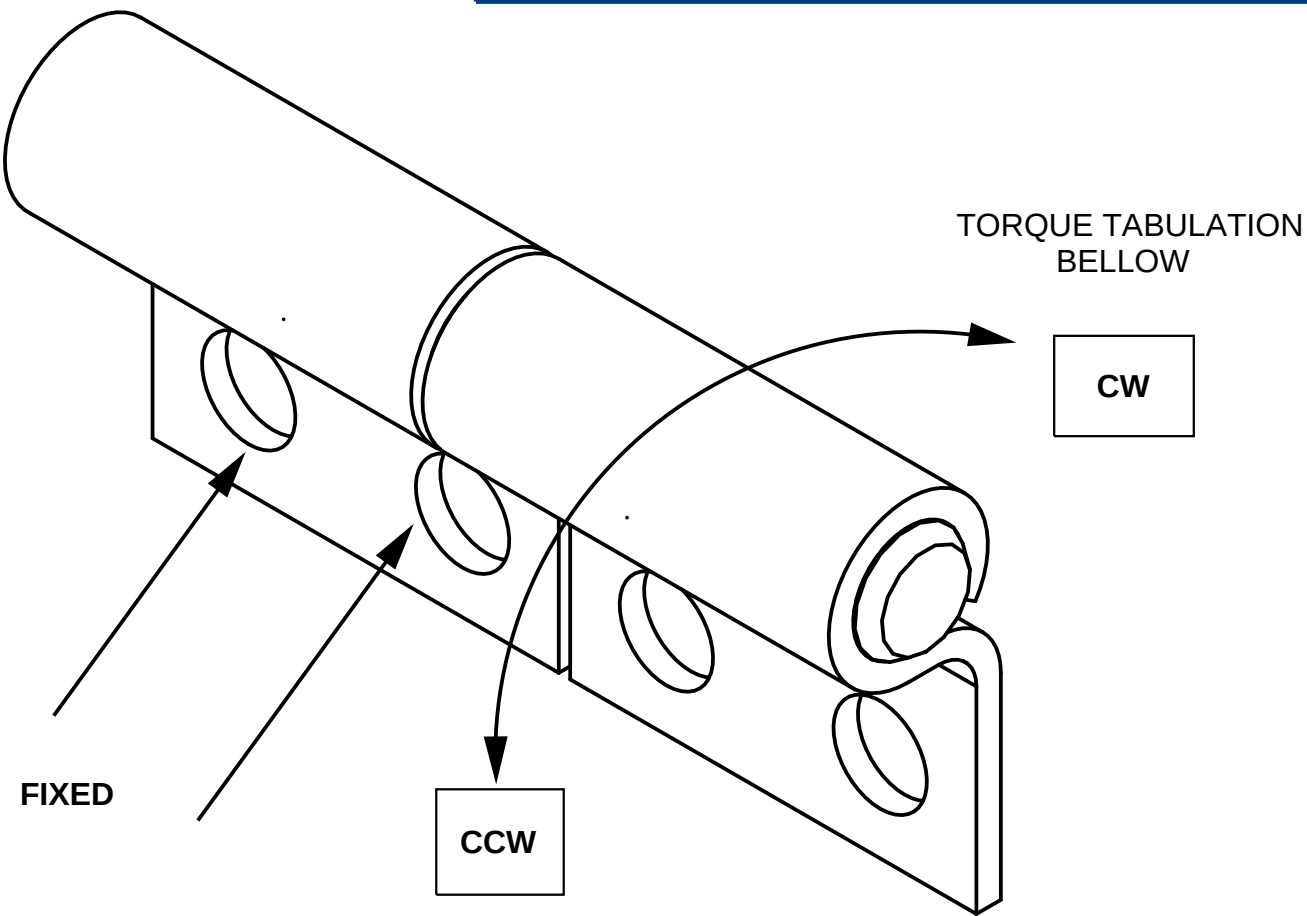
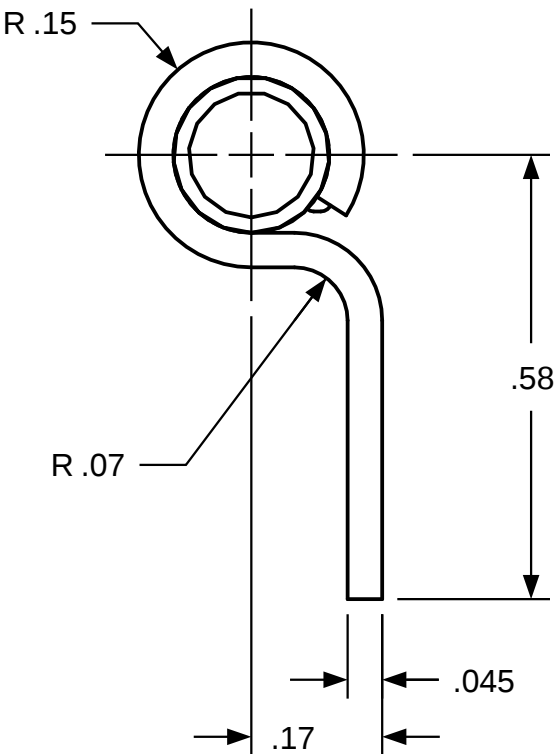
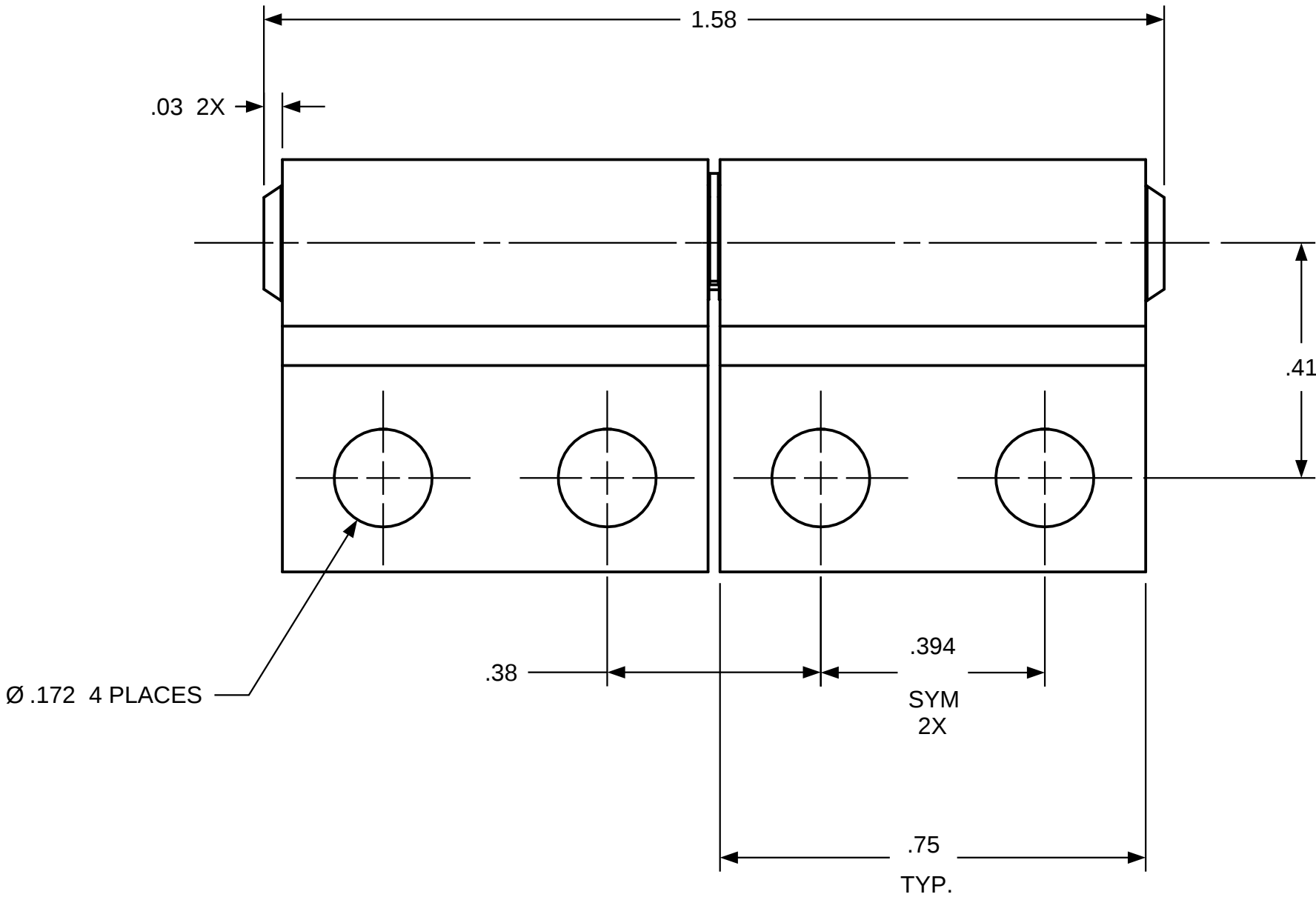


| REVISION RECORD |                   |    |         |      |
|-----------------|-------------------|----|---------|------|
| SYM             | DESCRIPTION       | BY | DATE    | APPD |
| A               | RELEASED FOR MFG. | RA | 3/10/22 | RA   |



ROTATION AS SHOWN  
FOR CALLOUT OF  
TORQUE  
CW=CCW



| TORQUE<br>CALLOUT                |
|----------------------------------|
| <u>-1-</u><br>2.0 - 4.0 lb. in   |
| <u>-2-</u><br>4.0 - 6.0 lb. in   |
| <u>-3-</u><br>6.0 - 8.5 lb. in   |
| <u>-4-</u><br>8.5 - 11.0 lb. in  |
| <u>-5-</u><br>11.0 - 15.0 lb. in |

TORQUE CALLOUT TO FOLLOW MAIN PART #  
EXP: **SB 200 SB 113 - 3** (TORQUE CW AS SHOWN 6.0-8.5 IN LB.)

|                                                                                                                                                                   |       |     |                                                  |  |                                          |                                                                                                                                                                             |                |                 |                          |                                                                                                                    |  |                                     |  |          |    |   |
|-------------------------------------------------------------------------------------------------------------------------------------------------------------------|-------|-----|--------------------------------------------------|--|------------------------------------------|-----------------------------------------------------------------------------------------------------------------------------------------------------------------------------|----------------|-----------------|--------------------------|--------------------------------------------------------------------------------------------------------------------|--|-------------------------------------|--|----------|----|---|
| USED ON                                                                                                                                                           | SOLID | REV | TOLERANCES                                       |  | ENGLISH / METRIC                         |                                                                                                                                                                             |                |                 |                          |  TORQ MASTER<br>INTERNATIONAL |  | 200 HARVARD AVE<br>STAMFORD, CT USA |  |          |    |   |
| STANDARD                                                                                                                                                          | 113   |     | ENGLISH                                          |  | METRIC                                   |                                                                                                                                                                             |                |                 |                          |                                                                                                                    |  |                                     |  |          |    |   |
| NEXT ASSY                                                                                                                                                         | N/A   |     | .XX ±.015 IN<br>.XXX ±.005 IN<br>.XXXX ±.0002 IN |  | .X ±.3 MM<br>.XX ±.13 MM<br>.XXX ±.05 MM |                                                                                                                                                                             | DRAWN BY<br>RA | DATE<br>3/10/22 | MATERIAL<br>N/A          |                                                                                                                    |  |                                     |  |          |    |   |
| QUANTITY                                                                                                                                                          |       |     |                                                  |  |                                          |                                                                                                                                                                             | CHECKED BY     | DATE            | TITLE<br>HINGE INTERFACE |                                                                                                                    |  |                                     |  |          |    |   |
| PER ASSY, PCS                                                                                                                                                     |       | -   |                                                  |  | ANGLES ±0.5°<br>SURFACE 63°              |                                                                                                                                                                             |                |                 |                          |                                                                                                                    |  |                                     |  |          |    |   |
| TOTAL, PCS                                                                                                                                                        |       | -   |                                                  |  |                                          |                                                                                                                                                                             |                |                 |                          |                                                                                                                    |  |                                     |  |          |    |   |
| THIS INFORMATION IS PROPRIETARY TOTORQMASTER, INTL.<br>THE POSSESSOR AGREES TO MAINTAIN IT IN CONFIDENCE,<br>NOT REPRODUCING OR REVEALING IT IN WHOLE OR IN PART. |       |     |                                                  |  |                                          |   |                | SIZE<br>C       |                          | SB 200 SB 113                                                                                                      |  |                                     |  | REV<br>A |    |   |
|                                                                                                                                                                   |       |     |                                                  |  |                                          |                                                                                                                                                                             |                | SCALE           |                          | 1:1                                                                                                                |  | SHEET                               |  | 1        | OF | 1 |