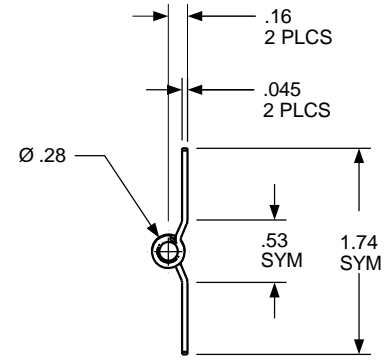
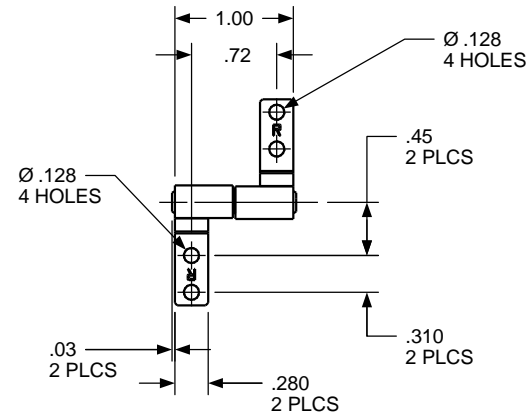
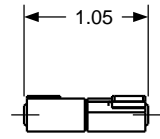


CW < CCW

ROTATION  
AS SHOWN FOR  
SPECIFICATION  
OF TORQUE  
CW < CCW

CCW = LOW, MEDIUM, HIGH



TORQUE	
LOW CCW	2.5 - 4.5 lb. in
MEDIUM CCW	4.5 - 6.0 lb. in
HIGH CCW	6.0 - 7.5 lb. in

REVISION RECORD				
SYM	DESCRIPTION	BY	DATE	APPD
B	REDRAWN ON NEW FORMAT, NO CHANGES.	RMF	8/15/00	DJC

USED ON	SOLID	REV	TOLERANCES	DRAWN BY	DATE	ENGLISH		TorqMaster, Inc. Stamford, CT USA			
STANDARD	102	0.0	ENGLISH	RA	5/9/97	MATERIAL N/A					
NEXT ASSY	NONE		.XX ±.015 in .XXX ±.005 in .XXXX ±.0002 in	CHECKED BY	DATE	TITLE					
QUANTITY				DJC	5/9/97	HINGE INTERFACE					
PER ASSY, pcs	-					SIZE	SB 188 SB 102			REV	
TOTAL, pcs	-					B				B	
THIS INFORMATION IS PROPRIETARY TOTORQMASTER, INC. THE POSSESSOR AGREES TO MAINTAIN IT IN CONFIDENCE . NOT REPRODUCING OR REVEALING IT IN WHOLE OR IN PART.						SCALE	1:1	SHEET	1	OF	1